



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

011924

D350-607-511
Job Sheet 199725



Part No: D350-607-511

Job Qty: 4 pcs

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/29/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 9/10/19

Description:

Note: IIN-D350-607-3 REV.F IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
140	Packaging 1 - Pick Kit	4 pcs	✓	9/10/19	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

Container No: S218318



Part: D350-607-511

Job No: 199725

Serial No/Batch: S218318

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7, FAA STC SR002131

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150 QC 4	4 pcs	9/10/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
160 Packaging 3-1 - Stock - B4B	4 pcs	9/10/19	0.00 0.00	QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
165 DC - 1 - B4B	4 pcs	9/10/19	0.00 0.00	Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
170 QC 21 - FG	4 pcs	9/10/19	0.00 0.00	Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
Part Op 140 - Pick Kit				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
Descriptions: 150 - QC4- 100% Inspect kits for completeness				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 - Identify as per dwg & Stock Location:				DC - 1 - B4B	
				DC - 2 - B4B	
170 QC 21 - FG	4 pcs	9/10/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	

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165 - Document Control - Photocopy bluefile & type labels per PPP D350-607-511 CHG008

170 - QC21- Final Inspection - Work Order Release

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	80 Ea (20 ea)	140-Packaging 1 - Pick Kit	5183272x20 5212427484
AN4-42A	Bolt	16 Ea (4 ea)	140-Packaging 1 - Pick Kit	5212427484
AN6-13A	Bolt	8 Ea (2 ea)	140-Packaging 1 - Pick Kit	5158025
D3501-1	Bushing 5161969x1	32 pcs (8 ea)	140-Packaging 1 - Pick Kit	517845823 5107540x8
D3910-3	Crosstube Lug	8 pcs (2 ea)	140-Packaging 1 - Pick Kit	5178133
D3910-5	Crosstube Lug	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5178210
D3910-7	Crosstube Lug	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5178146
D3984-030	Rubber Extrusion, X-tube, 3x4x128x2	32 pcs (8 ea)	140-Packaging 1 - Pick Kit	5190151x10/5170309V10
D4148-041	Fwd Crosstube Lug Assembly	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5112342x15215 54483
D4149-041	Aft Crosstube Lug Assembly	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5212705
D4775-041	Strut Assembly 5216427x1	8 pcs (2 ea)	140-Packaging 1 - Pick Kit	5202874x2 52122868x
D4776-3	Skidtube Clevis 5217202(x4)	8 pcs (2 ea)	140-Packaging 1 - Pick Kit	5190302
MS21042L4	Nut	96 Ea (24 ea)	140-Packaging 1 - Pick Kit	5192449x24 5111536x2
MS21042L6	Nut	8 Ea (2 ea)	140-Packaging 1 - Pick Kit	5142005
NAS1149F0432P	Washer (AN960-416L)	160 Ea (40 ea)	140-Packaging 1 - Pick Kit	52147110
NAS1149F0663P	Washer (AN960-616)	16 Ea (4 ea)	140-Packaging 1 - Pick Kit	31167116-3x4 31167116x4
D4085-3	Placard	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	5201801
D4713-1	Spacer	4 pcs (1 ea)	140-Packaging 1 - Pick Kit	51710014
MS3367-5-0	Tie Wrap	4 Ea (1 ea)	140-Packaging 1 - Pick Kit	5050161

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Packaging 1 - Pick Kit	AN4-14A	80	157	0
	AN4-42A	16	49	0
	AN6-13A	8	84	0
	D3501-1	32	191	0
	D3910-3	8	76	0
	D3910-5	4	79	0
	D3910-7	4	116	0
	D3984-030	32	108	0
	D4085-3	4	25	0
	D4148-041	4	2	0
	D4149-041	4	14	0
	D4713-1	4	69	0
	D4775-041	8	12	0
	D4776-3	8	35	0
	MS21042L4	96	1,302	0
	MS21042L6	8	218	0
	MS3367-5-0	4	123	0
	NAS1149F0432P	160	676	0
	NAS1149F0663P	16	387	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS	
		Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐
Date: _____		Sequence #: _____	QTY Affected: _____		MRB (QS1042) ☐
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____	Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐
		Completed By _____			
		Lead hand / Supervisor _____			
		QC / QA Coordinator _____			